

# Edwards 55 Ton Ironworker Manual

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### **IW2502 Ironworker 25T safety 072018 - Edwards Ironworkers**

Ironworker Operation This manual outlines the basic functions associated with typical Ironworker operations and is neither intended to create a comprehensive list of, nor describe every operation possible with an Ironworker tool Ironworker machines are designed to punch, shear and notch mild steel (A36) plate, barstock and angle A wide range of accessories are available to fabricate rod

### **Operations Manual - Equipment**

(50/60/65/75/100DX/120 Ton Ironworkers) Safe Operation Notcher Operation Optional Tooling 17 Angle Notcher 18 Auto-Cut Tool 19 Brake 20 Notcher (25/40/55/100Ton) 22 Oversize Punch 23 Pipe Notcher 24 Rod Shear/Multi-Shear 25 241 Punch 26 Accessory Light 27 Hydraulic Accessory Package 28 Troubleshooting Operations Manual Table of Contents Declarations of Conformity EU ...

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### **50 Ton Ironworker Manual - Cleveland Steel Tool**

50 Ton Ironworker STANDARD FEATURES Technical Specifications Rated capacity \*\*Rated at 65,000 psi tensile strength 50 Ton Number of work stations 4 Throat depth 7" Maximum capacity 1" dia thru 5/8" plate Largest standard punch 1-1/ 16" punch Open height 8-1/ 8" Closed height 6-1/ 4" Stroke 1-15/ 16" Table size 6" x 10" Hydraulic system 7 gallon reservoir 2,500 PSI, 2-1/ 2" cylinder Standard

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The Edwards 55 Ton JAWS Ironworker is well suited to fit the needs of any fab shop, large or small Standard features include a Punch Assembly with Pedestal Die Edwards Ironworker Manual 75 Ton Documents > edwards ironworker manual 75 ton - Full Version by bapped 2015-04-06: 14260 KB: 458: edwards ironworker manual 75 ton - Fast Download by rua 2015-02-26: 1,59174 Edwards ...

### **Maintenance Manual - Equipment**

movable shear blades on 40, 50, 55, 60 and 65 Ton models at all times Maintain 015 clearance between fixed and movable shear blades on 75, 100, 100D, 120 Ton 110 Elite and 110/65 DO Elite models at all times Insert a feeler gauge between fixed and movable blades to verify proper blade clearance and shear tolerance

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