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 bias $\text{avg bias } n = = \sum 6$) Compute the repeatability standard deviation (see also Gage Study, Range Method, below): $2 \ 1 \ 1 \ n \ i \ i$ repeatability $r \ X \ X \ n \ \sigma$
 $= - == - \sum$ If a GRR study is available (and valid), the repeatability standard

Measurement Systems Analysis - Raytheon

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